Putting the ‘M’ in AMMR

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The Growth of e-Commerce

- Consumer demand driving an increase in ecommerce options
- Demand is putting massive pressure on fulfillment centers

Source eMarketer, 2018
Everything Can Be a Distribution Center

- Workload not limited to the warehouse
- Retail stores are becoming more and more like micro DCs
Where Are the Workers?

Not enough labor available to support ecommerce demands

Two possible outcomes:
1. Completely halt all ecommerce growth
2. Find a better way to meet customer needs
Robotics is moving at a rate that is hard for businesses to know which solution is best.
New Tools of the Trade

Autonomous Mobile Robots (AMRs)

Technology
Combines navigation and sensing

Usage
AMRs excel at material transport. Used as flexible conveyors and to increase a pick worker productivity. Productivity increase directly related to reduction in walking. Typically paired with software to optimize pick patterns.

Quality of Life for Warehouse Workers
- Walking greatly reduced, picking motions increased.
- Change in exhaustion and injury rates unknown.
- Worker focus remains on pick rate
- People work for robots

Autonomous Mobile Manipulation Robots (AMMRs)

Technology
Combines navigation, sensing, and manipulation

Usage
AMMRs excel at material handling. Managed by workers who serve operations-centric roles. Productivity increase comes from force multiplication.

Quality of Life for Warehouse Workers
- Large reduction in physical demands
- Worker focus is on operational aspects such as material flow, slotting, stocking levels, etc.
- Robots work for people
## Pick Methods

<table>
<thead>
<tr>
<th>Pick Method</th>
<th>AMR</th>
<th>AMMR</th>
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<tbody>
<tr>
<td>Discrete Order Picking</td>
<td>✔</td>
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<tr>
<td>Zone Picking</td>
<td>✔</td>
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<td>Cluster/Wave Picking</td>
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<td>Batch Picking</td>
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Application Comparison

Primary goal in a pick operation – keep the arms picking
• Doesn't matter if the arms are human or robotic

Sample Customer – Example Corp.
• 4 pick zones
• Single shift picking
• Consistent product movement
• Wants to increase productivity
• Requests quote from an AMR and an AMMR company
AMR Solution

Philosophy – People are there to pick as fast as possible
• Builds on existing productivity strategies
• One worker per zone, each with four robots
• Variety of options: follow-the-robot, robot follows, find-the-robot
• Some can work with conveyors
• Total Assets: 4 workers, 16 robots
• Estimated rate increase: 2x current
• Drivers of increase: Less walking, better picking through software
AMMR Solution

Philosophy: People are there to oversee operational efficiency

- Significant change to current operations
- Minimal change to infrastructure
- Variety of options: piece picking, bin picking, AMR-to-fixed arm
- Can work with AMRs and conveyors
- Total assets: 1 person, 4 robots
- Estimated rate increase: 1.2x current
- Drivers of increase: Machines do the picking, picking does not stop
Head-to-Head Comparison

**AMR Pros**
- Higher realized rate increase
- Wide product range
- Fast setup
- Simpler hardware

**AMR Cons**
- Higher potential cost
- Greater chance of HW issues
- Large increase to non-walking labor
- No worker = no picking

**AMMR Pros**
- Lower potential cost
- Lower chance for HW issues
- Little physical demand
- Better employee retention

**AMMR Cons**
- Lower realized rate increase
- Targeted product range per zone
- More involved setup
- HW and new job type requires more training
Which is Best for Me

AMMRs best for facilities...
• Looking to increase productivity
• Can stock targeted SKU types in a zone
• Where labor is an issue

AMRs best for facilities...
• Looking to increase productivity
• Stocking many mixed SKU types together
• Where labor is fairly consistent
## Putting the ‘M’ in AMMR

<table>
<thead>
<tr>
<th>AMMRs Are Relatively New</th>
<th>Task Distribution</th>
<th>Existing Environments</th>
<th>Inventory</th>
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</thead>
<tbody>
<tr>
<td>No standards detailing the required infrastructure changes (e.g. aisle widths, spacing between products, conveyor interfaces)</td>
<td>Human and Robotic centric areas need to be considered</td>
<td>Requires additional analysis</td>
<td>New process and procedure for new products introduced</td>
</tr>
<tr>
<td>Range of products that robots can pick, and its impact to SKU slotting</td>
<td>Employees can often be more impactful in ways not previously envisioned</td>
<td></td>
<td>Product packaging changes</td>
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<td></td>
<td>Some tasks are simply better suited for humans than robots</td>
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<td>Product re-slotting/moving</td>
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<td>Changes to racks, shelves, and slot dimensions</td>
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### Robots Work at a Uniform Speed

- Consistency, reliable capacity, and predictable flow rates
- Can address peaks in demand, but can't "hustle"

### Order Variability

- Day-to-day and seasonal order makeup variability can cause bottlenecks
- Especially true in a zone pick environment

### Task Distribution

- Human and Robotic centric areas need to be considered
- Employees can often be more impactful in ways not previously envisioned
- Some tasks are simply better suited for humans than robots

### Existing Environments

- Requires additional analysis

### Inventory

- New process and procedure for new products introduced
- Product packaging changes
- Product re-slotting/moving
- Changes to racks, shelves, and slot dimensions

### Labor Impact

- Retention rates improve with robotic picking
- Unskilled role becomes skilled (i.e. better pay, more responsibility)
- "Force multiplier" aspect of robotic picking means an absent worker can have a greater level of impact
Making AMMRs Work for You

• Autonomous robots are a transformative technology
• Unlike established technologies, effective integration and adoption will require ideas from all parties
• View the robots as part of a material handling system, not a platform that works in isolation
• Questions to ask when considering:
  – “Can I envision a way to make this solution work for me?”
  – “How will this impact the surrounding operations?”
  – “How can we change the design of surrounding systems and processes to make our total operation more successful?”
For more information:

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Or visit MODEX Booth #9204